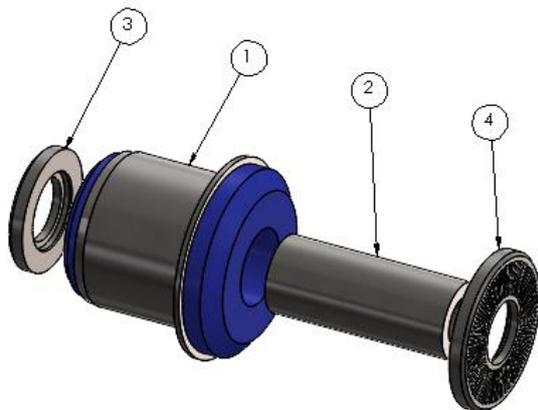


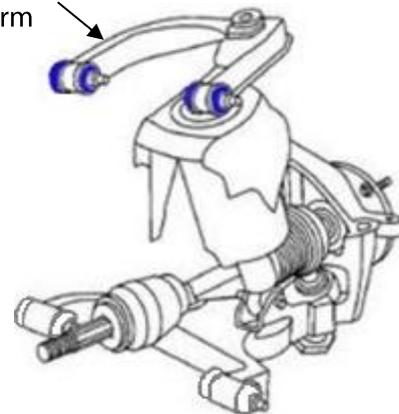
Fitting Instructions #5583IS

Chevrolet Silverado 1500 / GMC SIERRA 1500 (2014-2019)

Front Upper Control Arm, Inner Bushing



Front Upper Control Arm



KIT CONTENT

Item No.	Part Number	Description	QTY
1	20099Z	SHELL BONDED PU BUSH	2
2	F0274	TUBE 22.22 X 14.3 X 54mm	2
3	5W815E	SMALL HARDENED PRESS FIT WASHER	2
4	5W837	LARGE HARDENED PRESS FIT WASHER	2
-	NG-10	WHITE GREASE	1
-	5583IS	INSTRUCTION SHEET	1

Note: Polyurethane bushing must be fitted to both sides of the vehicle (2 kits required per vehicle)

- Carry out a wheel alignment before starting the job and note settings;
- Raise vehicle by the chassis and support the lower control arm with jack stands. Remove front tyre and wheel assemblies;
- Remove the brake line bracket on the upper control arm;
- Remove split pin and loosen but do not remove the nut from spindle;
- Break ball joint taper from spindle and support spindle so there is no strain on the ABS wiring and brake lines;
- Mark camber pins timing location and remove the upper control arm from the vehicle;
- Remove original bushes including the steel shell from the arm with the use of a hydraulic press and suitable pressing tools. Alternatively, use an Oxy-acetylene torch to burn the centre rubber bush out, then use a hacksaw to cut through remaining outer shell which allows you to chisel the shell out (**Note:** must be carried out in a well-ventilated area and appropriate safety equipment used, also pay attention not to apply excessive heat to alloy arm);
- Clean housing and remove any remaining bushing material from the inside of the control arm;

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Front Upper Control Arm, Inner Bushing

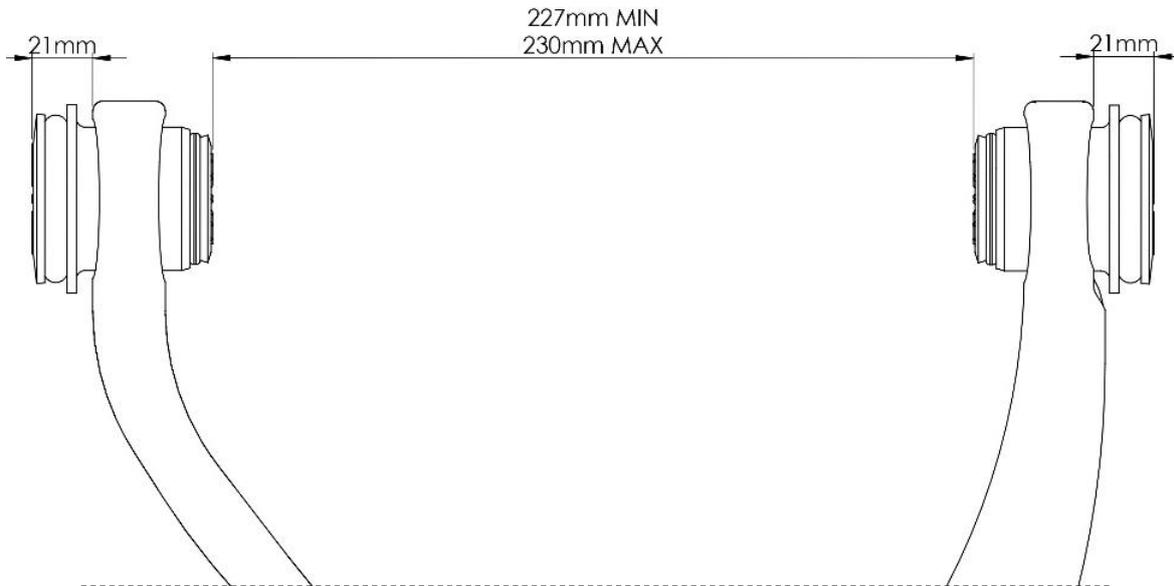


Figure 1: Bushing Installation

- Use appropriate pressing tools to press in the new bushings;
 - **Note:** Bushings must be pressed in with the flange side facing outwards from the control arm as shown in *Figure 1* above with the correct spacing as shown.
- Reinstall the front upper control arm to the vehicle in reverse order;
- Ensure all fasteners are torqued to manufacturers specification and carry out a wheel alignment;
- Recheck all bolts after 1 month or 1000kms.